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WIREJET-96

Combustion Wire Spray Gun

SPRAY RATES LBS/HR

Material		lbs per hour
Al	3/16"	16
	1/8"	12
Babbitt	3/16"	65
	1/8"	48
Bondrite (Ni-Al)	1/8"	8
Al-Bronze	3/16"	19
	1/8"	15
Stainless	3/16"	16
	1/8"	13



WIREJET-96 is a combustion Wire spray gun which operates on Oxygen, Acetylene and clean, oil-free compressed air. It can spray all materials which can be made into a wire, normally 1/8" in diameter. Hardware is however, available for using other diameters of wires e.g. 3/16", 15 and 11 ga. The standard gun is supplied with a drive suitable to spray high melting point materials but it can be converted to high speed spraying for spraying lower melting point materials like Zinc, Aluminum and Babbitt. In this case 3/16" diameter wires can be used for very high throughput. Accessories like extensions for inside diameters, air caps with different configurations and nozzle and siphon-plug combinations for use with propane in place of acetylene are readily available.